## The Isomerization of Cyclopropane on Zeolites. A Second Mechanism

By B. D. FLOCKHART, L. MCLOUGHLIN, and R. C. PINK\* (Department of Chemistry, The Queen's University, Belfast, BT9 5AG, Northern Ireland)

Summary Evidence is provided for the existence of a second mechanism for the isomerization of cyclopropane on zeolites, in addition to the Brønsted-acid carbonium-ion mechanism previously postulated.

THE isomerization of cyclopropane to propylene in acids<sup>1</sup> and at the surface of a number of acidic solids,<sup>2</sup> including some zeolites,<sup>3</sup> has been intensively studied in recent years. In all these cases the reaction is believed to be acid-catalysed and to involve proton-donor or Brønsted-acid sites, which are responsible for the formation of a carbonium-ion intermediate.

We have now found that when Linde NaY zeolite, partially exchanged with ammonium ion, is calcined at temperatures between 200° and 700°, two distinct regions of catalytic activity are observed. In the Figure the firstorder rate constant for the isomerization of cyclopropane to propylene at 70° is plotted against the activation temperature of the zeolite. Catalyst samples were prepared by exchange with ammonium ion at 80° using standard

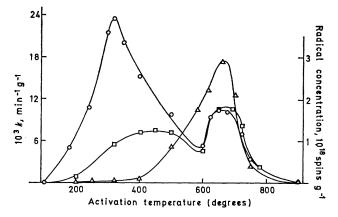


FIGURE. Rate constant for the isomerization over Y-type zeolite as a function of activation temperature: 90% exchanged (O); 50% exchanged ( $\Box$ ).

Radical-forming activity of 90% exchanged zeolite as a function of activation temperature with s-trinitrobenzene as adsorbate  $(\Delta)$ .

procedures; over 90% of the ammonia is removed by heating at temperatures above 280° (ref. 4). The lower temperature range, with a maximum at 320°, corresponds to that at which the catalysts possess maximum Brønsted acidity<sup>4</sup> and the mechanism here clearly involves protonic centres. In the higher-temperature range (maximum isomerization activity at  $660^{\circ}$ ), where the Brønsted acidity is low, a different mechanism must operate. The nature of the catalytic site responsible for the activity in samples heated at  $660^{\circ}$  is uncertain, but it may be significant that at this temperature of activation the electron-donor power, as measured by the formation of trinitrobenzene anion radicals from the adsorbed parent molecule, also reaches a maximum (Figure). The active site may therefore be a Lewis-acid centre or possibly an electron-transfer site of the type responsible for the redox activity of the zeolites.

Support for the view that a second mechanism for the isomerization is involved over zeolite catalysts is found in the values obtained for the activation energy. For samples activated at 320° the Arrhenius activation energy was 16 kcal mole<sup>-1</sup>, in close agreement with the value obtained for the isomerization over a silica-alumina  $(12.5\% Al_2O_3)$ catalyst  $(16 \pm 1 \text{ kcal mole}^{-1})$ ,<sup>5</sup> whereas on the zeolite samples activated at 660° the apparent activation energy was only 7 kcal mole<sup>-1</sup>. At temperatures above  $700^{\circ}$  the crystalline structure of the zeolite is rapidly destroyed, as shown by X-ray examination, and the isomerization activity and electron-transfer power also fall rapidly to zero. The unexchanged sodium Y zeolite was inactive for the isomerization reaction at  $70^{\circ}$  under any condition of activation. Details of these experiments will be presented elsewhere.

(Received, May 6th, 1970; Com. 691.)

- <sup>1</sup> "Rodd's Chemistry of Carbon Compounds," ed. S. Coffey, Elsevier, Amsterdam, 2nd edn., 1967, Vol. II, part A, p. 26. <sup>2</sup> R. M. Roberts, J. Phys. Chem., 1959, 63, 1400; J. G. Larson, H. R. Gerberich, and W. K. Hall, J. Amer. Chem. Soc., 1965, 87, 1880;
- J. W. Hightower and W. K. Hall, *ibid.*, 1968, **90**, 851; J. W. Hightower and W. K. Hall, *J. Phys. Chem.*, 1968, **72**, 4555.
  <sup>3</sup> D. W. Bassett and H. W. Habgood, *J. Phys. Chem.*, 1960, **64**, 769; H. W. Habgood and Z. M. George, Molecular Sieves, Pap. Conf. 1967, Soc. Chem. Ind., London, 1968, p. 130; B. H. Bartley, H. W. Habgood, and Z. M. George, *J. Phys. Chem.*, 1968, **72**, 1689.
  <sup>4</sup> J. Turkevich and S. Ciborowski, *J. Phys. Chem.*, 1967, **71**, 3208; J. W. Ward, *J. Catalysis*, 1967, **9**, 225.
  <sup>5</sup> W. K. Hall, F. E. Lutinski, and H. R. Gerberich, *J. Catalysis*, 1964, **3**, 512.